



Parts: Blower Fans & Motors

Blower Assembly Part Numbers

For Dust Collector Models	Horsepower	Part Number	Standard Electrical	CFM at 6" SP	Notes
Dust bag & DCM-80A, SEM-2	1	140311	115/60/1	400	Bag not included
DCM-200, CDC-6 & SEM	1½	140312	230/60/1	600	6" SP at 600 CFM
DCM-200A & CDC-9	2	140313	230/60/1	900	6" SP at 900 CFM
DCM-200B & CDC-12	5	140651	230/50-60/3	1200	10" SP at 1200 CFM

Note: Motor starters, contactors, interconnecting wiring and ducting not included.

Guide to Component Part Numbers

BLOWER COMPONENTS		PART NUMBERS		
Item	Description	1 HP	1½ HP	2 HP
1 †	Motor, 115-230V, 60 Hz, Single phase	549531	549681	549691
	Motor, 220-480V, 60 Hz, 3 phase	549701	549721	549711
	Motor, 550-600V, 60 Hz, 3 phase	549731	549741	549751
	Motor, 110-220V, 50 Hz, Single phase	549761	549771	549781
Note: Motor part numbers shown in BOLD are supplied as standard most often.				
2	Housing, fan, top	753511	753511	753515
3	Screw, flat head ⅜"-16 x 1"	553271	553271	553271
4	Gasket, fan housing, ⅛" x ¼" (5' section)	523251	523251	523251
5	Screw, flat head ⅜"-16 x 2¼" (dust collector)	553183	553183	553183
6	Gasket, mounting (3 required)	524361	524361	524361
7	Clip, fan guard (4 required)	554431	554431	554431
8	Guard, fan outlet	739011	739011	739025
9	Outlet flange	751501	751501	—
10	Hex nut, ¼"-20	552522	552522	552522
11	Lock washer, ¼"	552752	552752	552752
12	Flat washer, ¼"	552882	552882	552882
13	Housing, fan, bottom	753521	753521	753525
14 †	Impeller (fan blade), 10⅝" dia., ⅝" ID	753021	—	—
	Impeller (fan blade), 11½" dia., ⅝" ID	—	753661	—
	Impeller (fan blade), 12½" dia., ⅝" ID	—	—	753031
15	Bolt, ¼"-20 x 1"	552131	552131	552131

† Essential component to prevent downtime

Five-Horsepower Blower Assemblies

• Assembly, complete (230-460V, 60 Hz, 3 phase)	PN 549403
• Motor only (230-460V, 60 Hz, 3 phase)	PN 549963
• Impeller only, (old style) 14"	PN 753041
• Impeller only, (current) 16½"	PN 753051

Call for more information.

